



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7351

Job Sheet 180380



Part No: 647.7351

Job Qty: 1 ea

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: MPP-195 REV n/c SHEET 30 IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/12/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 06 2018
110	Packaging	1 pcs		7/12/18	0.00	0.00	Packaging1-1		JUL 06 2018
120	QC	1 pcs		7/12/18	0.00	0.00	QC4		JRB 28
130	Packaging	1 pcs		7/12/18	0.00	0.00	Packaging3-1		JRB 9-89
135	DC	1 pcs		7/12/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		7/12/18	0.00	0.00	QC21		DAS 53 JUL 16 2018

Part Op 130 - Identify and pack for shipping as per PPP 647.7351
Descriptions: 135 - Photocopy bluefile & type labels per PPP 647.7351

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1701	Skid Deflector Assembly	2 Ea (2 ea)	90-Start up Operation	5089554
647.2510	Sleeve	4 Ea (4 ea)	90-Start up Operation	FL25082-55
647.2511	Nut	4 Ea (4 ea)	90-Start up Operation	5030171
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5075482
NAS1149F0463P	Washer	8 Ea (8 ea)	90-Start up Operation	5078180
NAS6604-66	Bolt	4 Ea (4 ea)	90-Start up Operation	FM1303880

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1701	2	0	0
	647.2510	4	64	0
	647.2511	4	32	0
	MS21042L4	4	2,308	0
	NAS1149F0463P	8	747	0
	NAS6604-66	4	14	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐																																																						
		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																						
Part: 647.7351 Job No: 180380 Serial No/Batch: 5089570 Revision: n/c Inspector: Exp Date: Instructions: Container No: 5089570 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																								
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:15%;">Environment</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> <td style="width:15%;"></td> </tr> <tr> <td>Design</td> <td>☐</td> <td>☐</td> <td></td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>☐</td> <td></td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> </table>					Root Cause				Environment	☐	☐		Design	☐	☐		Doc/Data	☐	☐		Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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REFERENCE ONLY



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SUBJECT:
INSTALLATION INSTRUCTIONS
EC135 CCK

REPORT NO:
II135-21
Rev. F
11/01/16

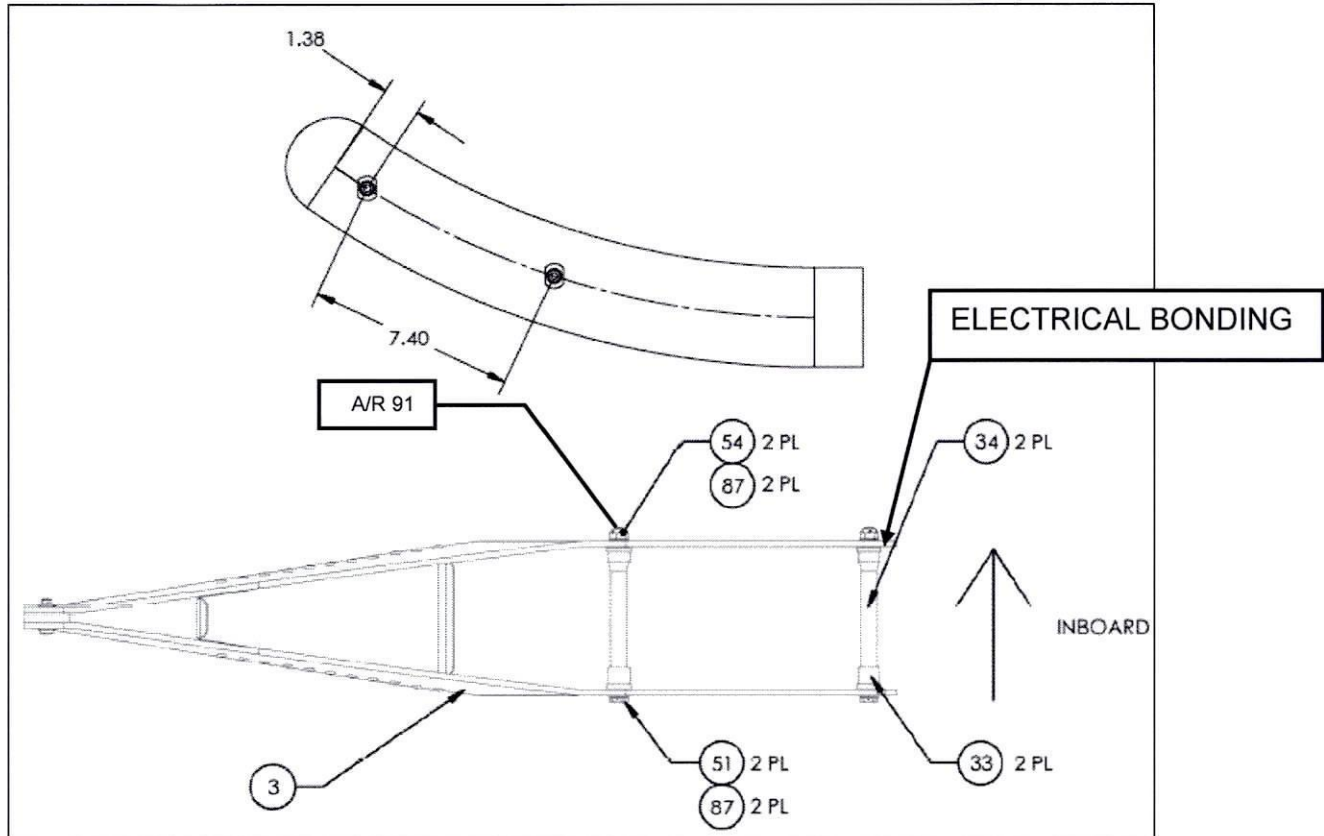


Figure 6.1: Skid Deflector Installation (TYP. 2PL)

Table 17: Parts List for Figure 6.1

F/N	7301, 7351		PART NUMBER	DESCRIPTION
	7302	7303		
3	0	1	647.1701	SKID DEFLECTOR ASSY
33	2	0	647.2510	SLEEVE
34	2	0	647.2511	NUT
51	0	2	601.3002	BOLT (NAS6604-66)
54	0	2	601.3209	NUT (MS21042L4)
87	0	2	601.2638	WASHER (NAS1149F0432P)

NAS1149F0463P

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